

EPOXY MORTAR REPAIRS

(10-12-01)

1.0 MATERIAL PROPERTIES

Use a two-component paste epoxy bonding agent for the epoxy mortar conforming to the following requirements:

Density, lbs/gal (kg/liter)	10.5 (1.25)
Specific Gravity	1.3
Minimum Application Temperature, °F (°C)	50 (10)
Application Temperature Range, °F (°C)	60 to 105 (16 to 41)
Shelf Life	1 year (min.)

	@ 60°F (16°C)	@ 85°F (29°C)	@ 105°F (41°C)
Potlife, hr., 1 gallon (3.8 liters)	2½	1	½
Open Time ¹ , minimum: hr.	4	1¾	¾
Non-sag Thickness, inches (mm) (ASTM D2730)	1 (25)	¾ (19)	½ (13)
Initial Cure ² , days (AASHTO T237)	10	6	3
Cure Time ³ , days (ASTM D695)	20	10	7

Typical Mechanical Properties ⁴	
Tensile Strength, psi (MPa) Elongation at Break (ASTM D638)	1,500 (10.3) 4%
Compressive Yield Strength, psi (MPa) Compressive Modulus, psi (MPa) (ASTM D695)	8,000 (55.2) 4.0 x 10 ⁵ (2757.9)
Heat Deflection Temperature ⁵ , °F (°C) (ASTM D648)	105 (41)
Slant Shear Strength, psi (MPa) Damp to Damp Concrete (AASHTO T237)	5,000 (34.5) 100% Concrete Failure

1. From start of mixing to completion of repair
2. 5,000 psi (34.5 MPa) minimum
3. Isothermal cure to eliminate effect of exotherm
4. Cure schedule 7 days @ 77°F (25°C), test temperature 77°F (25°C)

5. 128°F (53°C) after 28 day cure

2.0 SURFACE PREPARATION

Prior to the application of epoxy mortar, thoroughly clean surfaces to be repaired and remove all loose materials. Remove grease, wax, and oil contaminants by scrubbing with an industrial grade detergent or degreasing compound followed by a mechanical cleaning. Remove weak or deteriorated concrete to sound concrete by bush hammering, gritblasting, scarifying, waterblasting, or other approved methods. Remove dirt, dust, laitance and curing compounds by gritblasting, sanding, or etching with 15% hydrochloric acid.

Only acid etch if approved and follow it by scrubbing and flushing with copious amounts of clean water. Check the cleaning using moist pH paper. Water cleaning is complete when the paper reads 10 or higher.

Follow all mechanical cleaning with vacuum cleaning.

3.0 APPLICATION

When surface preparation is completed, apply epoxy mortar to areas as specified in the Special Provision for “Epoxy Resin Injection”. Repair deep surface irregularities such as severe spalling with a 1:1 sand-epoxy mix. Use graded silica sand that is washed, kiln-dried, and bagged. Repair shallow surface irregularities with the epoxy bonding agent. The finishing of those areas receiving the sand-epoxy mix with the epoxy bonding agent is permitted.

Apply epoxy mortar to damp surfaces only when approved. In such instances, remove all free water by air-blasting.

After applying the epoxy mortar, remove excessive material and provide a smooth, flush surface. Remove the epoxy material in accordance with the supplier’s instructions.

4.0 MEASUREMENT AND PAYMENT

Payment for Epoxy Mortar Repairs will be at the contract unit price per square foot (square meter) for “Epoxy Mortar Repairs”. Such payment will be full compensation for furnishing all material, labor, tools and equipment necessary for performing this work complete in place and accepted. For repairs of edge or corner areas, the surface to be measured for payment will be the largest surface and the other surfaces will not be measured.